

Engine & Cooling   Fuel   Ignition   Electrical   Running gear   Torque settings   Capacities   Notes & Illustrations



# Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

### Engine and cooling system MR2 GT & CAT (SW20) 1990 to 1997

Type		3S-GE DOHC 16V 129kW
Capacity (cm <sup>3</sup> ) / number of cylinders		1998 / 4
Compression ratio / pressure	bar	10.0 / ≥9.8
Oil pressure	bar	[2.5 to 4.9]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15 to 0.25
- exhaust	mm	0.20 to 0.30
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	80 to 84
Radiator cap pressure	bar	0.74 to 1.03

### Fuel system MR2 GT & CAT (SW20) 1990 to 1997

Idle speed - manual [auto]	rpm	800±50 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤100
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Toyota
Type / ref		Electronic TCCS
Main jet / needle		—
Injection pressure	bar	2.6 to 3.0
Pump pressure	bar	2.7 to 3.0
Octane rating	RON	95[E 95 RON] <sup>1</sup>

### Ignition system MR2 GT & CAT (SW20) 1990 to 1997

Type		Computerized
Ignition coil		—
Primary resistance	ohms	0.4 to 0.5
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	[0.20 to 0.40]
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10±2 BTDC @ 800±50 <sup>2</sup>
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	7 to 21 BTDC @ 800±50
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK/Champion
Type		BKR6EYA / RC9YCC <sup>3</sup>
Electrode gap	mm	0.80 <sup>4</sup>

### Electrical system MR2 GT & CAT (SW20) 1990 to 1997

Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		13.5 to 15.1 / _ / 3000
Starter motor current / voltage - cranking	A / V	90 / 11.5 (no load)
- locked	A / V	—

### Running gear MR2 GT & CAT (SW20) 1990 to 1997

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	1.0
Rear (min. friction material thickness)	mm	1.0

<b>Tyres</b>		
Saloon	Size	195/60x14: 205/60x14 <sup>5</sup>
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	15": 2.1 / 2.4 <sup>6</sup>
- Estate / Van	bar	—

### Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	+1.0±2.0
Camber		-50'±30'. 92 ▶: -1°±45'
Castor		+2°45'±30'. 92 ▶: +2°50'±45'
King pin inclination		+13°30'±30'. 92 ▶: +13°50'

### Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	92 ▶: +6.0±1.0
Camber		92 ▶: -1°35'±45'

### Torque wrench settings MR2 GT & CAT (SW20) 1990 to 1997

Cylinder head - stage 1	Nm	20
- stage 2	Nm	59
- stage 3	Nm	+ 90°
- stage 4	Nm	—
Big-end bearings	Nm	67
Main bearings	Nm	59
Clutch cover	Nm	19
Flywheel [driveplate]	Nm	108
Front hubs	Nm	123
Rear hubs	Nm	206. 92 ▶: 226
Wheel nuts / bolts	Nm	103
Spark plugs	Nm	18

### Capacities MR2 GT & CAT (SW20) 1990 to 1997

Engine oil & filter	litres	3.9
Gearbox - 4-speed [5-speed]	litres	2.6
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	13.6
Fuel tank	litres	55

### Notes and Illustrations

<sup>1</sup>CAT: 95 [U]

<sup>2</sup>TE1 & E1 shorted

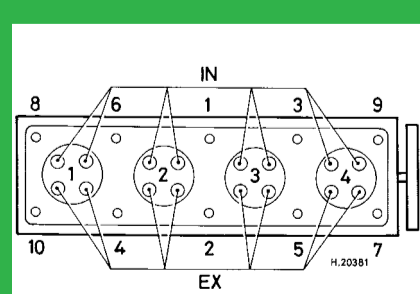
<sup>3</sup>CAT: NGK: BKR6EP8

<sup>4</sup>CAT: BKR6EP8: 0.80 to 1.00

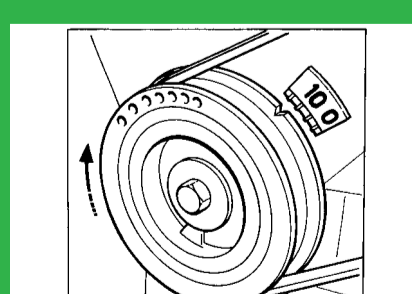
<sup>5</sup>1992 ▶: 195/55x15: 225/50x15

<sup>6</sup>UK: 2.0 / 2.3

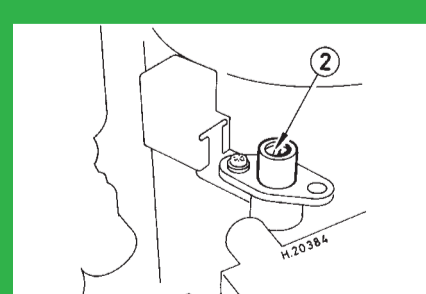
1: Idle speed    2: CO / Mixture



1998 cm<sup>3</sup>



1998 cm<sup>3</sup>, 3S-GE



Efi, 3S-GE, not CAT