



Figure 6-2. Tine Cutting Measurement Chart

# Rhodes<sup>®</sup>

**Keyboard Instruments U.S.A.**

## STAKING INSTRUCTIONS

IF THE TONE GENERATOR AND TINE ARE NOT ASSEMBLED,  
FOLLOW THESE SIMPLE INSTRUCTIONS:

1. LOCK THE TONE GENERATOR IN A VISE WITH THE  
LARGE HOLE OPENING FACING UP.
2. INSERT THE SMALL END OF THE TINE IN THE OPENING  
AND FIRMLY TAP UNTIL IT IS FLUSH WITH THE TONE  
GENERATOR.

## CUTTING INSTRUCTIONS

SELECT NUMBER ON CUTTING GUIDE CORRESPONDING WITH  
TONE GENERATOR ASSEMBLY BEING REPLACED.

LAY MAXIMUM LENGTH TONE GENERATOR ASSEMBLY ON  
CUTTING GUIDE WITH INSIDE OF TONE GENERATOR FLUSH  
AGAINST THE LEFT SIDE OF THE CUTTING GUIDE.

THE TINE PORTION OF THE TONE GENERATOR ASSEMBLY  
MUST EXTEND TO THE RIGHT ALONG THE LINE INDICATING  
PROPER TINE LENGTH.

USING ORDINARY WIRE CUTTERS, CUT TINE LENGTH  
SHOWN ON THE CUTTING GUIDE.

TONE GENERATOR ASSEMBLIES AVAILABLE:

- #025847 WILL ACCOMODATE ALL KEYS FROM 1 THROUGH 23
- #012824 WILL ACCOMODATE ALL KEYS FROM 24 THROUGH 49
- #025848 WILL ACCOMODATE ALL KEYS FROM 50 THROUGH 88

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