

# NATURAL KEY ASSEMBLY 237-00602-6

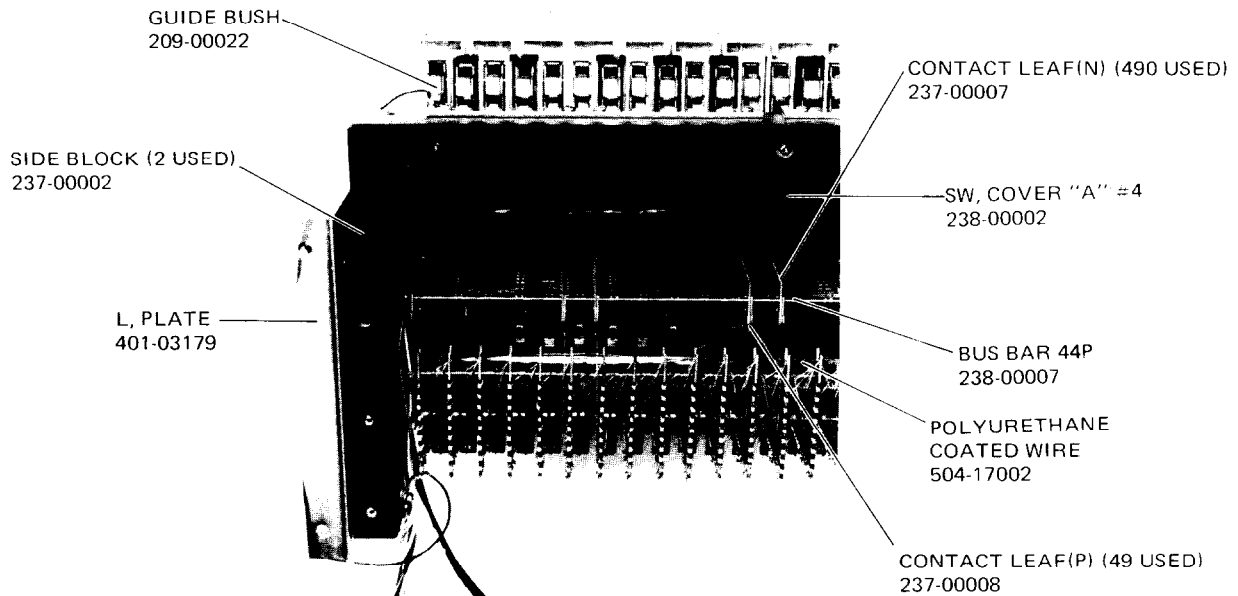
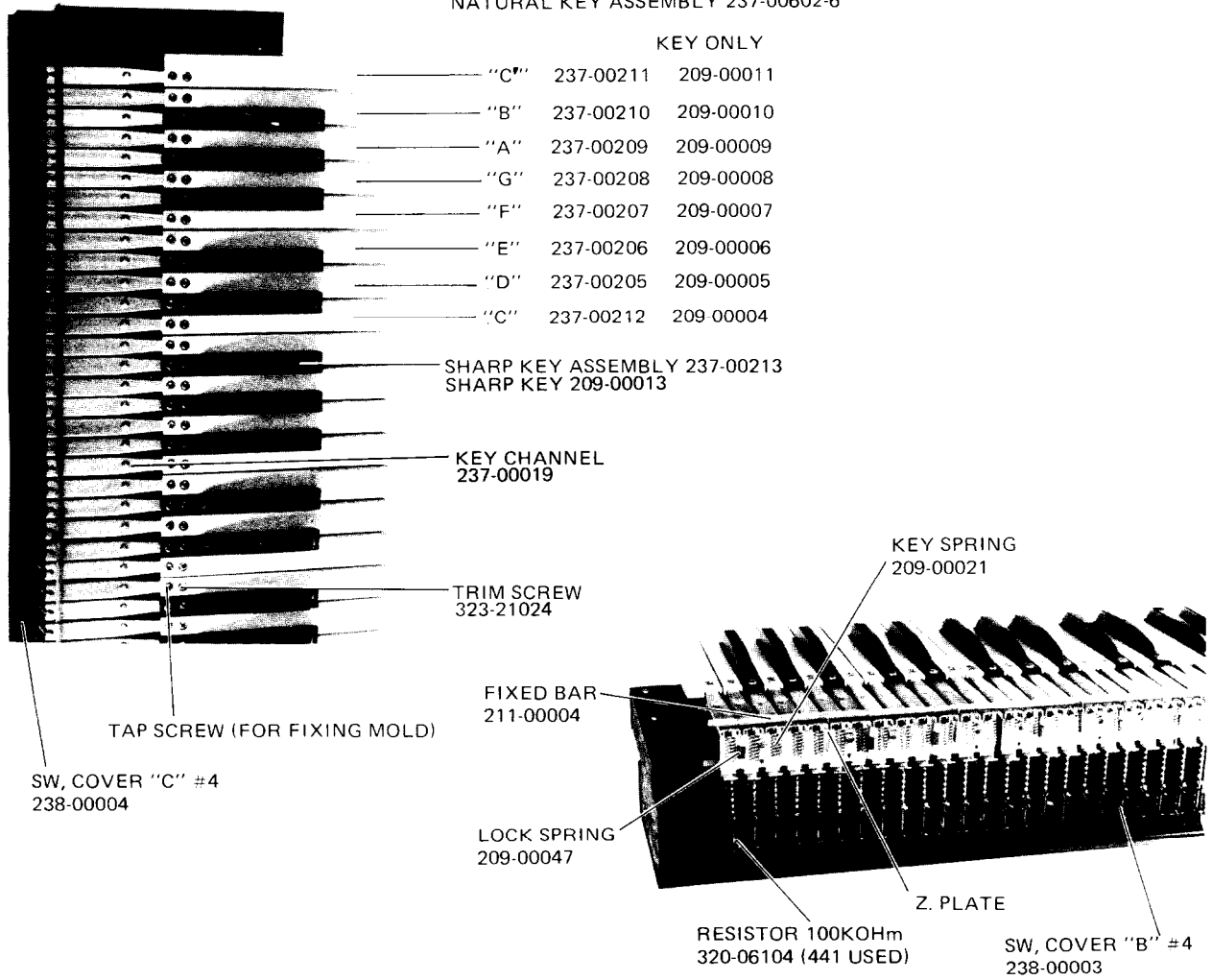


FIGURE 2. MANUAL ASSEMBLY  
UPPER MANUAL (AK-640D)  
LOWER MANUAL (AK-648D)